



XLE shown in Desert Sand Mica

ROLE MODELS.

Here's something to look up to: the all-new, bigger 2004 Toyota Sienna. With a new 230-hp VVT-i V6, a longer wheelbase and an independenfront suspension, the Sienna offers a powerful, car-like ride. But that's only the beginning.

- •Versatility with its 60/40 Split & Stow 3rd Row™ seat and available Front and Center™ second-row seat
- Functionality with an available rear-seat DVD entertainment system
- Versatility with its 60/40 Split & Stow 3rd Row™ seat and available Front and Center™ second-row seat
- Functionality with an available rear-seat DVD entertainment system

The 2004 Sienna. It has everything kids want and everything you need.

MODEL GRADE FEATURES

XTERIOR	CE	LE	XLE	XLE LIMITED		CE	LE	XLE	XLE LIMITED
ower front disc/rear drum brakes	S	S	S	_	16" 6-spoke aluminum alloy wheels with P215/65R16 tires	_	P1	S	_
ear disc brakes	P1	$P2^1$	$P2^1$	S	17" 5-spoke aluminum alloy wheels with P225/60R17 tires	_	$P1^1$	P1	S
ot pedal parking brake	S	S	S	S	Towing Prep Package ² — 3,500-lb. towing capability with				
" steel wheels with full wheel cover with P215/65R16 tires	S	S	_	-	heavy-duty radiator, heavy-duty fan, 150-amp alternator and power steering oil cooler	S	S	S	S
ITERIOR	CE	LE	XLE	XLE LIMITED		CE	LE	XLE	XLE LIMITED
ood-grain-style interior trim	_	_	S	S	Four map pockets	S	S	S	S
rome-trimmed door handles and driver and front passenger					Cassette/CD compartment	S	S	S	S
vents	_	_	S	S	Coin pocket and sunglasses holder	S	S	S	S
rome-accented transmission shift plate	S	S	S	S	Garage door opener storage bin	S	S	_	_
iver's seat with manual adjustable lumbar support	_	S	S	S	Front passenger-seat under-seat storage bin	_	S	S	S
ont passenger seatback with fold-flat function	_	S	S	S	Folding tray table between front seats	S	S	_	P2
way adjustable driver and 4-way front passenger captain's					Removable center console with storage	_	_	S	S
airs with armrest and height-adjustable headrests in all					Upper glove box and lockable lower glove box	S	S	S	S
ating positions	S	S	_	_	Five assist grips and four coat hooks	S	S	S	S
way power-adjustable driver's seat with height-adjustable					Ten cup holders ⁶	S	S	S	S
eadrest	_	_	S	S	Four bottle holders	S	S	S	S
emovable second-row modular seating with Front and					Three 12V power outlets	S	S	S	S
enter™ middle-seat feature (8-passenger models)	0	0	-	_	Automatic door locks	S	S	S	S
movable second-row indexing seats with armrests					Electric soft-touch rear door release	S	S	S	S
-passenger models)	S	S	S	S	Speedometer, tachometer, coolant temperature and fuel				
1/40 Split & Stow 3rd Row™ seat	S	S	S	S	gauges withlight blue illumination; LCD odometer and twin				
eated front seats with adjustable temperature control	_	_	P1	S	tripmeter	S	S	S	S
nique CE fabric-trimmed interior with black lacquer-style					Airbag, seatbelt, low-fuel level, door-ajar, battery,				
im	S	_	_	_	maintenance, check engine, oil pressure, brake and ABS				
nique LE fabric-trimmed interior with black lacquer-style					warning lights	S	S	S	S
im	_	S	_	_	Digital quartz clock	S	S	S	S
nique XLE fabric	_	_	S	_	Three-zone automatic climate control with push-button				
eather-trimmed interior	_	_	P1	S	controls, individual temperature settings with air and odor				
ynamic Laser Cruise Control ³	_	_	_	S	filter for driver, front passenger and rear-seat passengers	_	_	S	S
ruise control	P1	S	S	S	Defroster-linked CFC-free front/rear air conditioning with				
eather-wrapped tilt and telescopic steering wheel with wood					separate rear control panel and air filter	S	S	_	_
grain-style trim and integrated audio controls	_	_	_	S	Manual second- and third-row window sunshades	_	_	P1	S
eather-wrapped tilt and telescopic steering wheel with					Deluxe 3-in-1 AM/FM Cassette/CD with six speakers and mast				
tegrated audio controls	_	_	S	_	antenna	S	S	_	_
It and telescopic steering wheel	S	S	_	_	JBL Synthesis AM/FM Cassette/CD with 10 speakers and two				
ower front and sliding door windows with retained-power					in-glass antennas with FM diversity reception	_	P1	S	_
atureand driver's auto up/down with "jam protection"	S^4	S	S	S	JBL Synthesis AM/FM Cassette/CD with 6-disc in-dash				
ear privacy glass with power-operated rear quarter windows	_	S	S	S	changer, 10 speakers and two in-glass antennas with FM				
ay/night rearview mirror	S	S	S	_	diversity reception	_	_	P2	S
verhead console with conversation mirror	S	S	S	S	JBL Synthesis AM/FM Cassette/CD with touch-screen DVD				
ual illuminated visor vanity mirrors	_	S	S	S	navigation system ⁷ , ⁸ with rearview camera, ⁹ and two				
river and front passenger sun visors with vanity mirror	S	S	S	S	in-glass antennas with FM diversity reception	_	_	P2	P2
verhead console multi-information display with outside					Steering wheel-integrated audio controls	_	S	S	S
mperature, compass, current and average fuel consumption,					Rear-seat audio system with remote control and wireless				
iel range and HomeLink® ⁵ universal transceiver	_	P1	S	S	headphone capability	_	P1	S	S
ower tilt/slide moonroof with sunshade	_	_	P1	S	Auto-dimming electrochromic driver's power outside mirror and			-	-
oor-mounted armrest storage compartment	S	S	S	S	inside rearview mirror	_	_	_	S
	-	-	-	-	Illuminated entry includes front and rear personal lights located on all outboard seating positions, cargo area light and courtesy lights for front and sliding doors	S	S	S	S
					obultosy lights for front and shallig 40015	J	J	J	J

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¹Standard on All-Wheel Drive models.
²See Combinations section footnote 5 for more information on Toyota's towing arequirements.

3 Dynamic Laser Cruise Control is designed to assist the driver and is not a

substitute for safe and attentive driving practices. Please see your Owner's

Manual for important cautions and instructions.

4 Auto up/down with jam protection not available on CE.

HomeLink® is a registered trademark of Johnson Controls, Inc.

Eleven cup holders with removable center console.

⁷The Toyota touch-screen DVD navigation system is designed to assist in locating an address or point of interest. Discrepancies may be encountered between the system and your actual location. Changes in street names, road closures, traffic flow or other road system changes may affect the accuracy of the mapping software. Rely upon your common sense to decide whether or not to follow a specified route. Detailed coverage not available in every city. Optional periodic geographical updates available at an additional cost. See your Navigation System Owner's Manual and your Toyota dealer for further

⁸ Late availability.
9 The rearview camera is designed to capture a photographic image within the limited frame capabilities of the camera's lens and is not intended to provide a comprehensive view of the entire rear area of the vehicle. This system should not be exclusively relied upon to confirm rearward clearance.



PACKAGES AND OPTIONS

SELECTED CE OPTION PACKAGES

• CE Package #1 — cruise control and roof rack

SELECTED CE OPTIONS (REQUIRES THE SELECTION OF AN OPTION PACKAGE)

- Front seat-mounted side and three-row side curtain airbags 11
- Vehicle Stability Control (VSC)¹⁴ + Traction Control (TRAC) includes windshield de-icer grid, Daytime Running Lights (DRL) and rear disc brakes

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LE Package #1 — rear-seat audio system, HomeLink®⁵ universal transceiver, overhead multi-information display and passenger-side power sliding door

LE Package #2 — rear-seat audio system, HomeLink 5 universal transceiver, overhead multi-information display, passenger-side power sliding door and 16" 5-spoke aluminum alloy wheels with P215/65R16 All-Season tires

LE Package #3 — JBL Synthesis AM/FM Cassette/CD with 10 speakers, rear-seat DVD entertainment system with remote control and two wireless headphones (includes two 115V outlets)

SELECTED CE OPTIONS (REQUIRES THE SELECTION OF AN OPTION PACKAGE)

- JBL Synthesis AM/FM Cassette/CD with 10 speakers and two in-glass antennas with FM diversity reception
- Front seat-mounted side and three-row side curtain airbags 11
- Vehicle Stability Control (VSC)¹⁴ + Traction Control (TRAC) includes windshield de-icer grid, Daytime Running Lights (DRL) and rear disc brakes

SELECTED XLE OPTION PACKAGES

XLE Package #1 — leather-trimmed seats with manual second- and third-row window sunshades

XLE Package #2 — leather-trimmed seats with manual second- and third-row window sunshades, and power tilt/slide moonroof with sunshade

XLE Package #3 — leather-trimmed seats with manual second- and third-row window sunshades, and 17" 5-spoke aluminum alloy wheels with P225/60R17 All-Season tires XLE Package #4 — leather-trimmed seats with manual second- and third-row window sunshades, 17" 5-spoke aluminum alloy wheels with P225/60R17 All-Season tires and power tilt/slide monroof with sunshade

XLE Package #5 — leather-trimmed seats with manual second- and third-row window sunshades, and heated front seats

 $\begin{tabular}{ll} \textbf{XLE Package \#6} & --- leather-trimmed seats with manual second- and third-row window sunshades, power tilt/slide moonroof with sunshade and heated front seats \\ \end{tabular}$

XLE Package #7 — leather-trimmed seats with manual second- and third-row window sunshades, 17" 5-spoke aluminum alloy wheels with P225/60R17 All-Season tires and heated front seats

XLE Package #8 — leather-trimmed seats with manual second- and third-row window sunshades, 17" 5-spoke aluminum alloy wheels with P225/60R17 All-Season tires, power tilt/slide moonroof with sunshade and heated front seats

SELECTED XLE OPTIONS (REQUIRES THE SELECTION OF AN OPTION PACKAGE)

- JBL Synthesis AM/FM Cassette/CD with 6-disc in-dash changer and 10 speakers and two in-glass antennas with FM diversity reception
- JBL Synthesis AM/FM Cassette/CD with touch-screen DVD navigation system^{7, 8} with rearview camera,⁹ and two in-glass antennas with FM diversity reception
- Rear-seat DVD entertainment system with rear-seat audio and two wireless headphones (includes two 115V outlets)
- Front seat-mounted side and three-row side curtain airbags¹¹
- Vehicle Stability Control (VSC)¹⁴ + Traction Control (TRAC) includes windshield de-icer grid, Daytime Running Lights (DRL) and rear disc brakes

XLE LIMITED OPTIONS

- Color-keyed rear spoiler
- Folding front wood-grain-style convenience tray

- JBL Synthesis AM/FM Cassette/CD with touch-screen DVD navigation system^{7, 8} with rearview camera, 9 and two in-glass antennas with FM diversity reception
- Rear-seat DVD entertainment system with rear-seat audio and two wireless headphones

CULUBO



Arctic Frost Pearl¹² with Stone or Fawn interior



Natural White¹³ with Stone or Fawn interior



Silver Shadow Pearl with Stone or Fawn interior



Phantom Gray Pearl with Stone or Fawn



Desert Sand Mica with Fawn interior



Salsa Red Pearl with Stone or Fawn interior



Aspen Green Pearl with Stone or Fawn interior



Stratosphere Mica with Stone interior



Blue Mirage Metallic with Stone or Fawn interior

Restraint Systems (SRS). The driver and front passenger airbags are designed to deploy in severe (usually frontal) collisions where the magnitude and duration of the forward deceleration of the vehicle exceeds the design threshold level. The side airbags and three-row side curtain airbags are designed to inflate in severe side-impact collisions. In all other accidents, the airbags will not inflate. To decrease the risk of injury from a deploying airbag, always wear seatbelts, sit upright in the middle of the seat as far back as possible from the airbag modules and do not lean against the door. Do not put objects in

front of an airbag or around the seatback. Do not use rearward-facing child seats in any front passenger seat. The force of a deploying SRS airbag may cause serious injury or death. Please see your Owner's Manual for further instructions.

14 Toyota Vehicle Stability Control (VSC) is an electronic system designed to help the driver maintain vehicle control under adverse conditions. It is not a substitute for safe driving practices. Factors including speed, road conditions and driver steering input can all affect whether VSC will be effective in preventing a loss of control. Please see your Owner's Manual for further details.



⁵HomeLink® is a registered trademark of Johnson Controls, Inc. ⁶Eleven cup holders with removable center console.

⁷See Model Grade Features Footnote 7 for more information on the DVD Navigation System

⁸Late availability.

⁹See Model Grade Features Footnote 9 for more information on the rearview camera.

¹¹ The Toyota driver, front passenger, front seat-mounted side airbags and three-row side curtain airbags are Supplemental



CE standard 16" wheel cover





CE standard 16" wheel cover

LE All-Wheel Drive standard 17" aluminum alloy wheel

XLE available 17" aluminum alloy wheel (standard on XLE All-Wheel Drive models)
XLE Limited and XLE Limited All-Wheel Drive models standard 17" aluminum alloy wheel

(4)

SPECIFICATIONS

	CE	LE	XLE	XLE Limited					
Mechanical/Performance									
Engine	3.3-liter 24-valve DOHC V6 with VVT-i								
	230 hp @ 5,600 rpm								
	242 lbft. @ 3,600 rpm								
Ignition		Electronic, with Toyota Direct Ignition (TDI)							
Transmission	5-speed electronically controlled automatic overdrive with intelligence (ECT-i)								
Drivetrain	Front engine, front-wheel drive; All-Wheel Drive (AWD) available on LE, XLE and XLE Limited								
Body construction		Unitized body with anti-vibration sub-frame							
Suspension		MacPherson strut front suspension with gas-filled shock absorbers and torsion beam rear suspension with coil							
Characia a		springs and gas-filled shock absorbers, and front and rear stabilizer bars							
Steering Turning pixels diameter, but to but (#1)	variable-assist power rack- 36.8	Variable-assist power rack-and-pinion							
Turning circle diameter, curb to curb (ft.) Brakes									
DIAKES	VIE Limited models AWD m	Power-assisted ventilated front disc, rear drum with Anti-lock Brake System (ABS), with 4-wheel disc brakes on XLE Limited models, AWD models or the available Vehicle Stability Control (VSC) ¹ system and Brake Assist ²							
	ALL LIIIIILEU IIIUUEIS, AWD III	oucis of the available vehicle s	Lability Collition (130) Systelli	מווע הומעב עפפופר					
Exterior Dimensions (in.)									
Overall height, unloaded	68.9								
Overall width	77.4								
Overall length	200.0								
Wheelbase	119.3								
Tread width (front/rear)	65.6/66.9 65.9/67.3 ³								
with available tires	6.9								
Ground clearance Coefficient of drag (Cd)	.30								
5 · · ·	.50								
Interior Dimensions front/middle/rear (in.)									
Head room	42.0/40.2/38.1								
	with moonroof	39.5/38.6/38.1							
Shoulder room	63.8/64.9/61.1								
Hip room	58.4/67.5/51.8								
Leg room	42.9/39.6/39.5								
Weights and Capacities									
Curb weight (Ibs.) (7-passenger/8-passenger/AWD)	4,120/4,175/NA	4,120/4,175/4,310	4,165/NA/4,365	4,165/NA/4,365					
Cargo volume (cu. ft.) ⁴									
behind front/middle/rear seats	148.9/94.5/43.6								
Towing capacity ⁵ (lbs.), maximum	3,500								
Fuel tank (gal.)	20								
Tires									
Size	P215/65R16	P215/65R16	P215/65R16	P225/60R17					
AWD models	NA	P225/60R17	P225/60R17	P225/60R17					
Туре	All-Season steel-belted	All-Season steel-belted	All-Season steel-belted	All-Season steel-belted					
··	radial blackwall	radial blackwall ⁶	radial blackwall ⁶	radial blackwall ⁶					
Spare	Temporary	Temporary ⁷	Temporary ⁷	Temporary ⁷					
Mileage Estimates (mpg city/highway) ⁸		<u> </u>	<u> </u>						
2WD	19/27								
LYYU	13/ 4/								

¹See Packages section footnote 14 for more information on Toyota's Vehicle Stability Control (VSC).

AWD

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All information presented herein is based on data available at the time of printing, is subject to change without notice and pertains specifically to mainland U.S.A. vehicles only (may differ in the state of Hawaii, Puerto Rico, the U.S. Virgin Islands and in other regions). 1-800-G0-TOYOTA

Have you logged 100,000, 200,000 or more miles on your Toyota with the original engine, transmission and drivetrain? If you have, give us a call at 1-800-GO-TOYOTA and tell us your story. toyota.com

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²Brake Assist is designed to help the driver take full advantage of the benefits of ABS. It is not a substitute for safe driving practices. Braking effectiveness also depends on proper brake-system maintenance and tire and road conditions.

³Standard on AWD models.

⁴Cargo capacity limited by weight and distribution.

⁵Before towing, confirm your vehicle and trailer are compatible, hooked up properly and you have all necessary additional equipment. Do not exceed any Weight Ratings and review all instructions and cautions from your trailer hitch manufacturer and Toyota vehicle Owner's Manual.

⁶All-Wheel Drive models come equipped with run-flat tires.
Run-flat tire technology is designed for limited emergency use
only. If air pressure is lost, vehicle speed must remain below 55
miles per hour; cornering, braking and accelerating must be done
with extreme caution; and the tire should be replaced within 100
miles. See your Toyota dealer for details.

Dealer-installed option on AWD models.

⁸²⁰⁰⁴ preliminary mileage estimates determined by Toyota. Final EPA mileage estimates not available at time of printing. Actual mileage may vary.